

**CLAIMS:**

1. An apparatus for making an elongated article comprising:  
means for feeding at least one base string along an axis;  
means for wrapping at least one monofilament around the axis to  
5 produce a number of monofilament wraps per length of base string which  
are transported by string;  
means for bonding the wraps to the base string; and  
means for cutting the wraps at a point downstream of where the  
wraps are bond to the base string to thereby form an article having two  
10 rows of monofilament segments connected to the base string.
  
2. An apparatus for making an elongated article comprising:  
means for feeding a base string along a first support;  
means for wrapping at least one monofilament around a second  
15 support to form a plurality of loops,  
means for feeding the loops transversely over the at least one base  
string; means for pressing the loops into contact with the base string,  
whereby the loops are transported by and with the at least one base  
string; and means for bonding the wraps to the base string to form an  
20 article having two rows of monofilament loops connected to the base  
string.
  
3. An apparatus for making an elongated article comprising:  
means for feeding at least one base string along an axis,  
25 means for wrapping at least one monofilament around the axis and  
over the at least one base string to produce a number of monofilament  
wraps which are transported  
by the at least one base string, means for feeding at least one locking  
string into contact with the at least one base strings, whereby the  
30 monofilament wraps are disposed between the base strings and the  
locking strings;  
means for pressing the at least one base string, into frictional  
engagement with the at least one locking string to thereby capture the  
monofilament wraps therebetween, and  
35 means for cutting the wraps to thereby form at least one elongated  
article having two rows of monofilament segments connected between the  
base string and the locking string.